

Application of Multispectral Imaging (MSI) Technology to Seed Physical Purity Analysis

Focus crops: Oil seed rape and Onion

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Seed Quality Testing, Bayer Crop Science

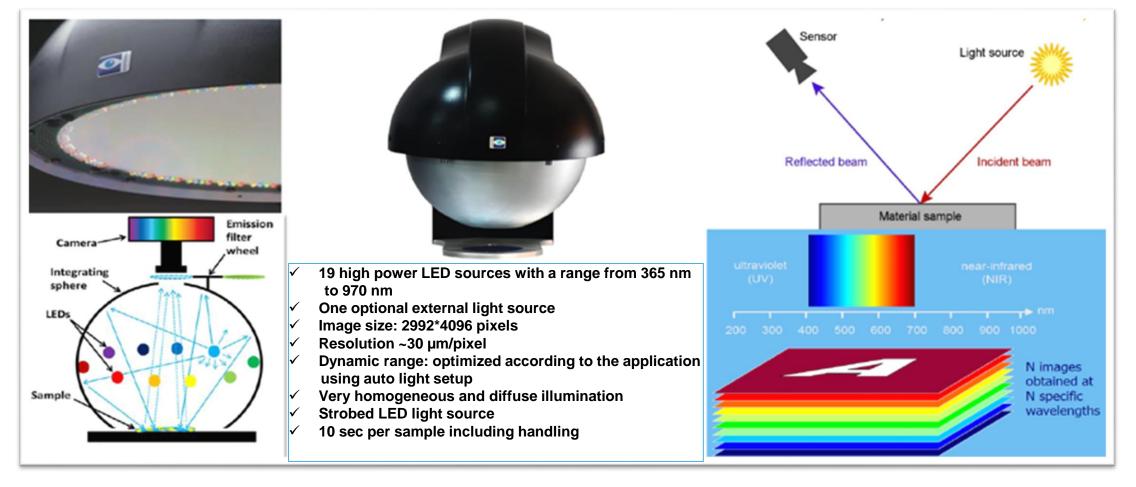
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*= Videometer A/S Denmark



B A BAYER E R

MSI is widely being used in Agriculture and Horticulture sectors for various applications



- **❖** Wide spectral bands range is applicable to image accurately the vegetable and agriculture crop seeds
- **LED** light source provide high illumination to image seed classes accurately
- Clear images (blobs) generated and analyzed for each seed unit

Why application of MSI technology is relevant to seed purity

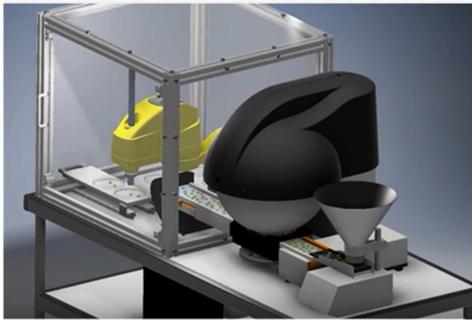
analysis?

Current





Future



- Manual
- Subjective
- Long lead times in peak seasons
- Impact on reliability of quality data
- Increased likelihood to get the complaints
- Ergonomic issue: Eye strains, shoulder & headache

- Digital technology
- Standardized
- Potential reliable and reproducible data
- Fulfill the grower's quality demand
- Complaints reduction
- Harmonization of testing Method
- Record and storage of images for track and trace purpose







We demonstrated that MSI technology has capability to image Pure seeds with 99.9% accuracy in *Brassica napus*

Proof of concept: analysis of pure seeds and impurities in isolated fractions

Classes	Referenced (#)	Predicted (#)	Pure	Inert matter	Other	Sand and soil	Insects
Pure seeds	19943	19931	99.9%				
Inert matter	2455	2445		99.6%			
Other seeds	967	878			90.08%		
Sand and Soil	181	165				91.2%	
Insects	44	40					90.9%







Success

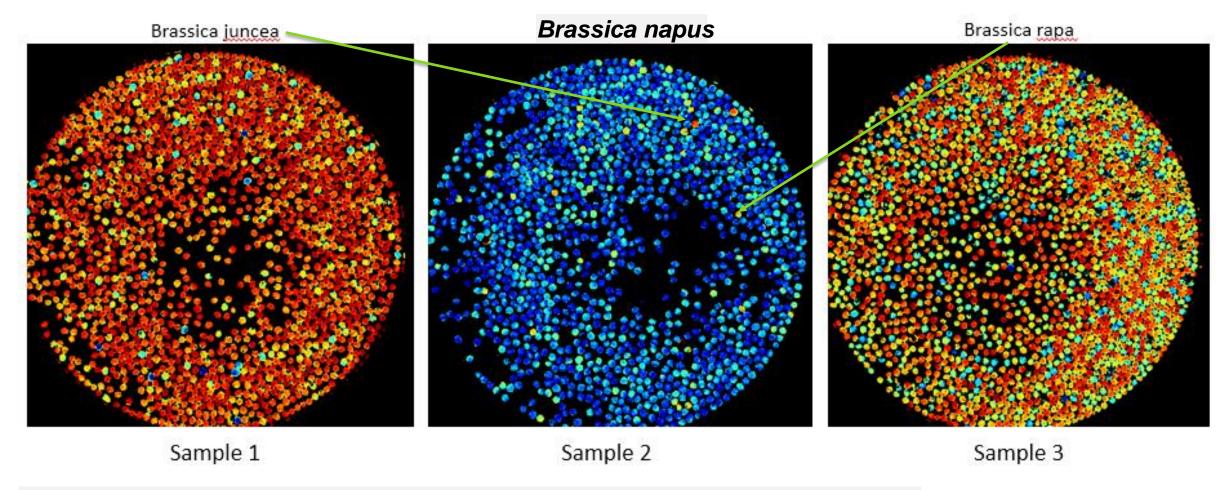
❖ Proof of concept on oil seed rape completed in 2021 confirmed accurate imaging of pure seeds and inert matter fractions

Challenges

- * Require large number of foreign seeds to develop the models accurately
- At least 200 insects per type required to improve the imaging accuracy



MSI technology descriminated species mixture accurately in Brassica napus

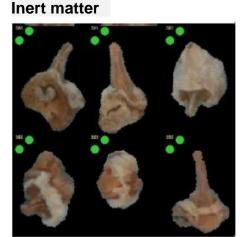


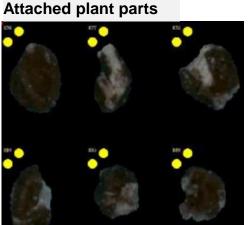
- **❖** Possible to generate results by count, optical weight and percentage
- **❖** Manually very challenging task for the analysts to identify species mixture

We demonstrated that MSI technology has capability to image Pure seeds with 99.9% accuracy in *Allium cepa*

Proof of concept: analysis of pure seeds and impurities in isolated fractions

Classes	Referenced (#)	Predicte d (#)	Pure seeds	lnert matter	Other seeds	Damaged seeds	Attached PI parts
Pure seeds	15811	15792	99.9%				
Inert matter	634	540		<mark>85.2%</mark>			
Other seeds	10044	10029			99.9%		
Damaged seeds	297	264				92.4%	
Attached pl parts	819	801					97.8%

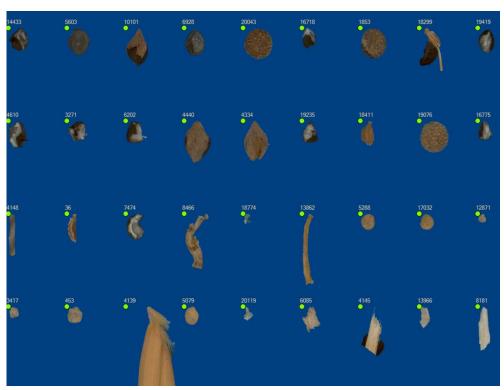




MSI technology identified other seeds with >99% accuracy

Proof of concept: analysis of other seeds in isolated fractions

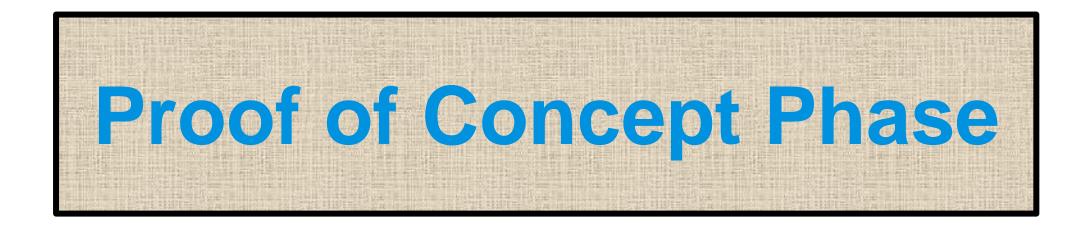
Other seeds	Referenced #	Predicted #	Amaranthus Spp	Lolium Spp	Picris Spp	Polygonum convolvulus	Polygonum persicaria	Galium aparine	Solanum Spp	Stellaria Spp
Amaranthus Spp	1248	1240	99.4%							
Lolium Spp	936	927		99.0%						
Picris Spp	1851	1850			99.9%					
Polygonum convolvulus	1006	1001				99.5%				
Polygonum persicaria	1394	1377					98.8%			
Galium aparine	1080	1071						99.2%		
Solanum Spp	1621	1615							99.6%	
Stellaria Spp	908	901								99.2%



- **❖** Proof of concept confirmed the accurate imaging of diversity of other seeds
- **❖** Accomplished an overall target of 99% imaging accuracy







Proficiency Test- Experimental Design



Item	Method followed
Goal	Compare the performance of MSI* vs ISTA accr. Labs
Crops	Onion and Oil seed rape (OSR)
# Labs participated	5 (2x internal, 2x official & MSI system)
Tests	Physical Purity and Other seed determination
Design	 ❖ 4 samples/ crop ❖ Sample size Onion= 80 gr./sample ❖ Sample size OSR = 100 gr./sample
Sample Preparation	Trained sampler from internal ISTA accredited lab PEY, France
Result comparison	Human analyst vs digital analyst (MSI Technology)

*Performance of MSI= Imaging accuracy and optical weight of all fractions



MSI technology has scored A rating for Pure seeds in PT test including internal and external labs for *Allium cepa*

❖ Optical weight of pure seeds, Other seeds and Inert matter fraction is very well in line with other 4 labs used physical balance for weight determination

	Pure seeds				C	ther	seed	S	Inert matter			
Lot #	Lot1	Lot2	Lot3	Lot4	Lot1	Lot2	Lot3	Lot4	Lot1	Lot2	Lot3	Lot4
MSI%	99.83	99.97	99.88	99.93	0.12	0.02	0.09	0.05	0.05	0.01	0.03	0.02
Overall Mean%	99.89	99.99	99.84	99.90	0.06	0.01	0.11	0.10	0.05	0.00	0.05	0.00

Sum of abs Z-score for Pure seeds 2.85

In-round rating for MSI is

Overall Mean%= MSI and 4 laboratories analyst % In-round rating is based on ISTA rules for PT & update the Z score ratings

MSI technology has scored A rating for Pure seeds in PT test including internal and external labs for *Brassica napus*

❖ Optical weight of pure seeds, other seeds and inert matter fraction is very well in line with other 4 labs used physical balance for weight determination

	Pure seeds			(Other	seed	S	Inert matter				
Lot #	Lot1	Lot2	Lot3	Lot4	Lot1	Lot2	Lot3	Lot4	Lot1	Lot2	Lot3	Lot4
MSI%	99.83	99.57	99.95	99.67	0.06	0.41	0.03	0.29	0.11	0.02	0.02	0.04
Overall Mean%	99.83	99.51	99.90	99.56	0.04	0.46	0.05	0.31	0.13	0.03	0.05	0.13

Sum of abs Z-score for pure seeds 1.52

In-round rating for MSI

A

MSI has accomplished A rating for other seeds, however further development is required for identifying other species - *Allium cepa*

Species level rating

	ONION MSI Results														
Species	# of Seeds	Retrieval rate %	Factor		# of seeds	# of seeds	Correct species?	Other remarks							
	added			found	added X	found X									
					Factor	Factor									
Allium schoenoprasum	5	20%	1	1	5	1		4 unknown							
Amaranthus spp	10	82%	1	9	10	9		1 unknown							
Anethum graveolens	2	80%	1	2	2	2									
Avena fatua	2	70%	1	0	2	0		unknown							
Daucus carota	5	97%	3	5	15	15		unknown							
Galium aparine	6	90%	3	6	18	18									
Picris spp	5	96%	3	4	15	12		1 unknown							
Polygonum convolvulus	7	100%	3	7	21	21		1 unknown							
Polygonum persicaria	12	100%	3	12	36	36		unknown							
Rumex spp	3	85%	2	2	6	4		1 unknown							
Solanum spp	8	95%	3	7	24	21		1 unknown							
SUM	65			55	154	139									
Percentage						90									
In-round rating						Α									



- MSI requires strong modules development by adding vast majority of critical other seeds species
- * Allium schoenoprasum, Avena fetua and Dacus carota are added as surprise species and MSI untrained
- * Avena fatua content was one double seed which was outside the size scope of the MSI model. It will generally be recognized with correct scope.
- **❖** Build an unknown bucket is required to determine the other seeds manually

MSI has accomplished C rating for other seeds, however further development is required for identifying other species- *Brassica napus*

Species level rating

	9							
		0	SR MSI	Results				
Species	# of Seeds added	Retrieval rate %	Factor	# of Seeds found	# of seeds added X Factor	# of seeds found X	Correct species?	Other remarks
						Factor		
Amaranthus spp	15	87%	2	7	30	14		unknown
Galium aparine	13	87%	2	11	26	22		unknown
Lolium spp	5	100%	3	5	15	15		
Picris spp	5	92%	3	4	15	12		1 unknown
Pisum sativum	2	100%	3	2	6	6		
Polygonum convolvulus	3	100%	3	3	9	9		
Polygonum persicaria	4	100%	3	4	12	12		
Rumex spp	4	84%	1	2	4	2		2 unkonwn
Sinapis alba	12	88%	2	9	24	18		3 unknown
Sinapis arvensis	3	40%	1	2	3	2		1 unknown
Stellaria spp	8	70%	1	0	8	0		unknown
Triticum aestivum	4	100%	3	4	12	12		
SUM	78			53	164	124		
Percentage						76		
In-round rating						С		

[❖]MSI requires strong modules development by adding vast majority of critical other seeds species

^{*}Sinapis alba and Stellaria spp are added as surprise species and MSI untrained

[❖]Building an unknown bucket is required to determine the other seeds manually

Summary



Pure seed

Inert matter

Other seeds



Discovery & Development Onion









OSR









Onion









Proficiency Test













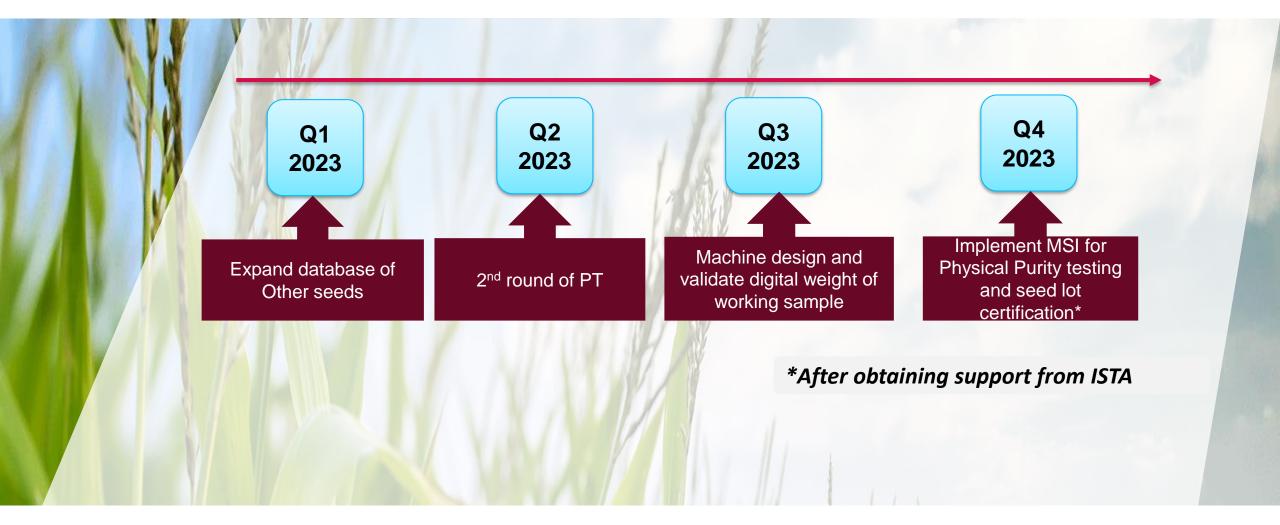






MSI technology implementation timeline for seed lot certification





Acknowledgement



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Thank you!

